

Work Order ID 52511

September 29, 2009 10:47:04 AM



Page 1

Item ID: D3285-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Cap

Start Date: 29/09/2009 Start Qty: 60.00

Cust Item ID:

Required Date: 06/10/2009 Req'd Qty: 60.00

Customer:

Reference:

Approvals:

Process Plan: *PL*

Date: *09-9-29*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3285

Rev A

(P72) →

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3285 ☐ Dwg Rev: *A* ☐ Prog Rev: *A* ☐ 2-
Deburr if necessary

18 9-10-16

(75) (75)

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

113 9-10-16

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

⇒ 801/10/19

*(74) hol
one
for
temple*

W/O: 52511

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
9/10/15	100	Took Qty x 1 & For inspection template	S	9/10/15	tc		S 09/10/15

Part No: D3285-1 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D3285-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Cap

Start Date: 29/09/2009 Start Qty: 60.00



Cust Item ID:

Required Date: 06/10/2009 Req'd Qty: 60.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

Hand Finishing

u/a
S
07/10/19

140

QC3- Inspect Part Finish

0.00



QC

Memo

Quality Control

u/a

150

Identify as per dwg & Stock Location BARTLEY

0.00



Packaging

Memo

Packaging

0.00

9/10/19 (740) SP

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Item ID: D3285-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Cap

Start Date: 29/09/2009 Start Qty: 60.00



Cust Item ID:

Required Date: 06/10/2009 Req'd Qty: 60.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/10/19

ME

09-10-19

Picklist Print

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Page 1

Work Order ID: 52511



Parent Item: D3285-1RevA



Parent Item Name: Cap

Start Date: 29/09/2009

Required Date: 06/10/2009

Comments:

Start Qty: 60.00

Required Qty: 60.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6S.080		Purchased	No			100	sf	302.7094	9.6442	12.0552		
6061-T6 .080 Sheet												

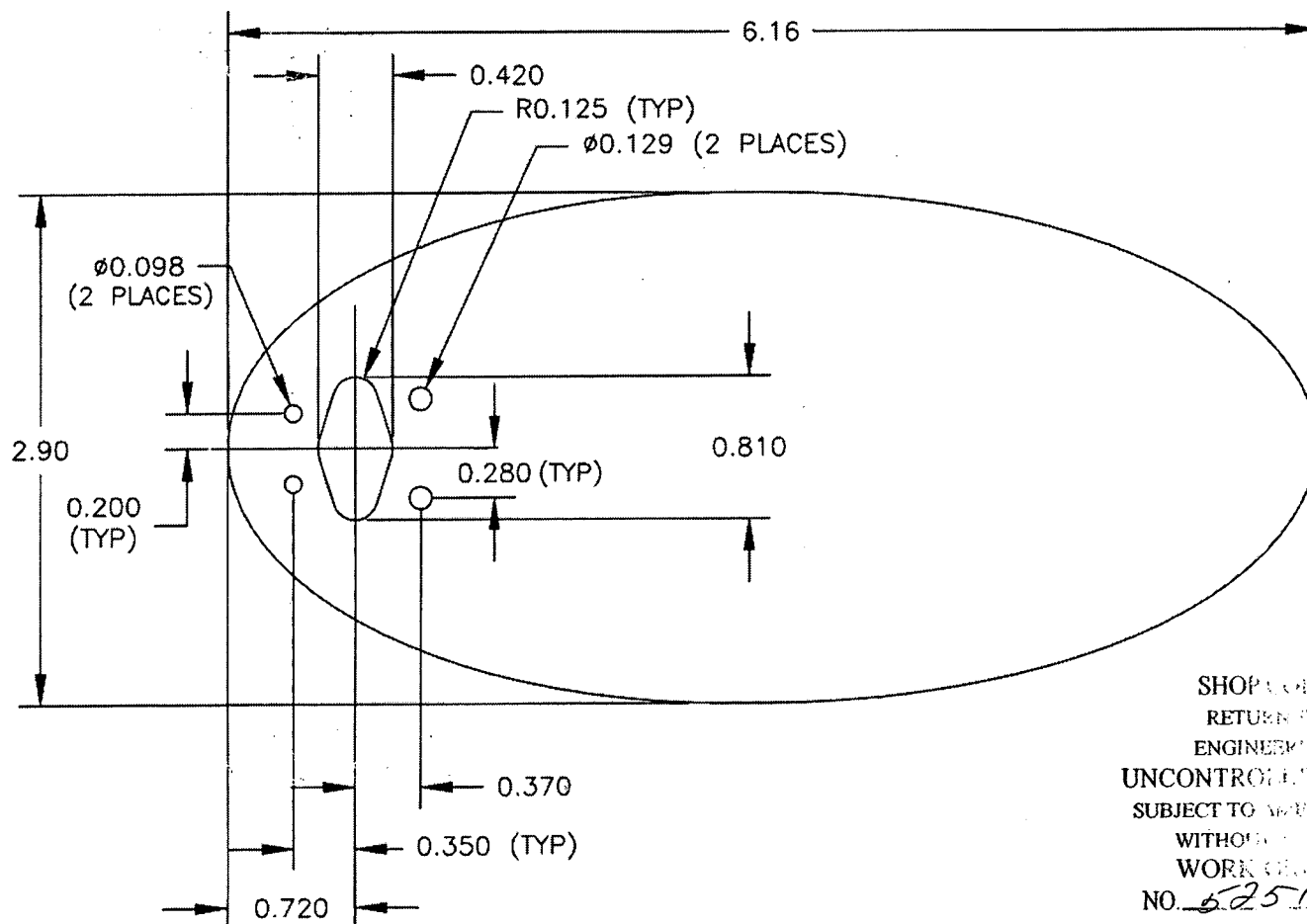
1394076

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	302.7094	
107904	0.02	
110254	2.5	
110630	38.0926	
112040	0.0437	
112141	33	
112512	37.0531	112512
112763	192	



DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>HH</i>	APPROVED <i>HH</i>	DRAWING NO. D3285	REV. A SHEET 1 OF 1
DATE 04.05.08		TITLE CAP	SCALE 1:1
A	04.05.08	NEW ISSUE	

RELEASED
04.06.22



D3285-1 CAP

- 1) MATERIAL: 6061-T6 (QQ-A-250/11) OR 5052-H32 (QQ-A-250/8) 0.080 THICK
- 2) ACID ETCH, ALODINE PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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